

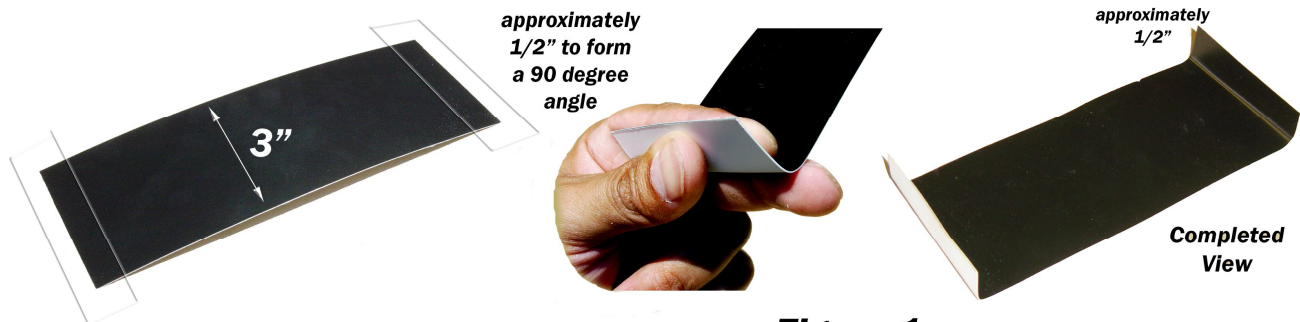
# DIRECTIONS FOR INSTALLING SEAM SUPPORTS

Please break the supports into 3 inch strips by bending at the score lines using both hands in a back and forth motion.

(Each full pad contains 8 three-inch wide strips)

**BEFORE STARTING:** If you are installing metal supports into copper gutters, you must use a piece of duct tape extending 1/4" beyond each end of each individual strip to prevent copper/aluminum reaction!!!

1. Bend up the ends (approx. 1/2 inch) at a ninety-degree angle using your thumb and index finger as shown in Figure 1. Make sure the black side faces up.



**Figure 1**

2. Install support after you place the Flo-Free into the gutter but before you position Flo-Free under the front lip of the gutter. See Figure 2. The black side should be facing the Flo-Free.

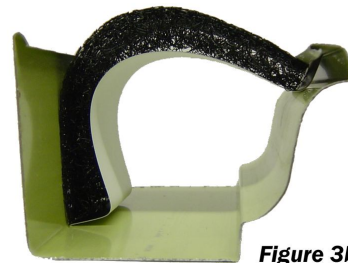


**Figure 2**

3. Simply bend an arch and slip the support into the front lip of the gutter. The black side is now facing the sky. Tuck the Flo-Free into the lip of the gutter and into the support. See Figures 3a and 3b.



**Figure 3a**



**Figure 3b**

4. Supports should be installed at the seams and/or every 18". You should space them away from any gutter brackets that may be near the support...at least 6" away from such brackets unless the Flo-Free seam is closer than 6". The supports are standard black coil stock cut to 3" by the width of the Flo-Free (i.e. 10 1/2", 8 1/2").

IF YOU HAVE ANY INSTALLATION QUESTIONS PLEASE CONTACT:

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